

General Co2 Machining

- Minimum kerf width
- Minimum radius
- Front to back taper
- Cut features to cut features
- Cutting area
- Rotary Cutting

.003 inch

.0035 inch

1% - 5% of thickness

+/- .003 inch

60 x 120 inch (can be re-positioned for larger parts)

.100 to 14.00 inch diameter

• Assist gases

Air, Oxygen, Nitrogen

Some Materials and Thickness Ranges

• Plastics	.001 to 1.0 inch
• Steel	.001 to .500 inch
Aluminum	.001 to .200 inch
• Copper or Brass	.001 to .032 in ch
• Wood	.001 to 1.0 inch
Cardboard	.001 to .060 inch
• <i>G10</i>	.001 to 1.0 inch
• Rubber	.001 to 1.0 inch

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